## **MATERIALS DIVISION**



## **MEMORANDUM**

GENERAL SUBJECT:		NUMBER:
Materials Division Manual Of Instructions		MD 356-13
SPECIFIC SUBJECT:		DATE:
Concrete Admixture Approval Process		March 28, 2013
DIRECTED TO:	SIGNATURE:	
District Administrators		
	Charles A. Babish, PE	
	Signature on original copy of memorandum	

Modify the Materials Division Manual of Instructions, Section 204.01, paragraph one as follows:

## Sec. 204.01 Admixtures, Concrete

(Sec. 215) Concrete admixtures normally will not be sampled by the Department. These admixtures instead are approved on an annual list, which is distributed available on by the Materials Division website. (See-Sec. 209.) Manufacturers will certify annually (by mid-December) that their product has not changed in any respect since the original submission. Some admixtures are not compatible with others nor with changes in cement or aggregates. Caution should be exercised and trial mixes are suggested before using new admixtures or changing any ingredient in a mix which has good performance history. This initial approval is gained by submission of a one-pint (0.5 liter) sample and independent laboratory test data indicating compliance with the specification. The Central Laboratory will review the submitted test data and determine if the admixture meets specification. If the determination is that the admixture is acceptable for VDOT use, the product will be included on the appropriate Approved List for concrete chemical admixtures. conduct an infrared scan of the sample and keep it on file. Subsequently, random samples may be drawn and new IR curves compared to those on file. Differences may result in further investigation. See Sec. 207 for modified acceptance procedure.

Modify the "Admixtures, Concrete..." entry on the Materials Division Manual of Instructions, page II-72 as follows:

## 1. Admixtures,

Concrete...

Visual. Approved on certified analysis and placed on annual list, after submission of an initial one pint (0.5 L) sample with independent lab test data.

Trial mixes are suggested before using new admixtures or changing ingredients in satisfactory mixes. See Section. 207 for modified acceptance and SEC. 209, Appendix, the VDOT Materials Division website for the approved list. Initial and subsequent random samples subjected to samples subjected to I/R scan and compared.

cy: Commissioner
Chief Engineer
Chief of Operations
Division Administrators
Residency Administrators
District Materials Engineers
District Construction Engineers
District Maintenance Engineers
Areas Construction Engineers
Virginia Asphalt Association

Virginia Transportation Research Council
Virginia Ready-Mixed Concrete Association
Precast Concrete Association of Virginia
Virginia Transportation Construction Alliance
Virginia Dept. of Minority Business Enterprise
Federal Highway Administration
American Concrete Paving Association
NE Chapter, Southern Region
Old Dominion Highway Contractors Association